## Z 1750/16

## STANDARD SPECIFICATIONS

CONSTRUCTION
The stair is spiral with treads which are made from 3 mm Folded Mild Steel treads. Column is 4.9 mm thick by 101.2, 139.7 or 168.3 mild steel. The handrail is tubular 19 or 32 mm OD by 1.6 mm . The stair structure is mechanically jointed on site, requiring no site welding or finishing. The maximum length of any component is slightly more than one meter, and weight is less than 20 kg . The stair can be designed in a clockwise or an anticlockwise direction. The stair baseplate fits on top of the floor surface before or after floor coverings. The pre-finished stair, when erected, is complete; no further finishing is required by others; no unsightly welds.
SURFACE TREATMENT
Internal stairs are supplied pre-finished in a high quality baked polyester powder coating. A range of 21 decorator colours is offered for customer selection with custom colours also available. The handrail, in addition to finishes above, is available in stainless steel. External stairs are supplied Hot Dip galvanized and can be primed with zinc rich epoxy before being finished in baked polyester powder coating.
INSTALLATION
Mechanical jointing and factory pre-finishing of the stair allows installation after all other trades, including floor coverings, have been completed in the stairwell and adjoining area. Installation can be carried out by a local contractor or handyman to installation instructions supplied with stair kit. The stair kit includes all nuts, bolts, installation accessories and an installation instructional Video.
SAFETY
The stair complies with the BCA. The synthetic surface treatment of the stairs are supplied in anti-skid finish. Optional extra gate can be supplied for the top or the bottom of the staircase.

## DETAILS OF enzie 1750/16 SPIRAL STAIR

 GEOMETRY OF STAIRSStair is made with risers between 178 and 190 mm 12 steps to circle at 30 . The going measured at 7/10 ths. of the clear width is 224 mm and slope relationship is between 590 to 680 . TREADS AND RISES
Treads are uniform shape and size. Risers are of uniform height between 178 and 190 mm as required by client's application. Available tread surfaces include antislip powder-coated steel or Timber treads

## HEAD ROOM

Using supplied landing the minimum clear headroom is 2030 mm . Every 1 mm added to riser adds 12 mm to headroom HANDRAIL
Continuous and uninterrupted handrail is provided on one side and is at a vertical height of 866 mm minimum above the nosing of the tread. Balcony railing is 1000 mm above the floor.
WIDTH
The width of stair free of obstruction is 524 mm BUILDING APPROVALS
Procedure for building approval is to include a copy of this Data Sheet and Accreditation Certificate for the system with drawings showing location of proposed installation (with your required documentation) to the local building authority for their approval. Computations available on request for submission to Building Authority.
PACKED WEIGHT
Approximately 20 kg per riser.

Fin ish ed opening circular or sq uare


Steel landing
supplied by
enzie or

## timber

landing built
in as part of
stair
$\qquad$



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Measurement line for slope
relationship between 690 and 680
measured at 7/10 of the unobstructed stair width

## FIXING DETAILS



Standard Landing fixing


Wall fixing


Handrail post base


Concealed Base Plate

## SETTING OUT EXAMPLES

178 mm to 190 mm Riser 16 Treads to circle at 22.5 Degrees

| Floor to Floor Height (up to) | 2280 | 2470 | 2660 | 2850 | 3040 | 3230 | 3420 | 3610 | 3800 | 3990 | 4180 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Number of risers | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 |
| Number of treads | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 |
| Going <br> 16 Treads to circle <br> at 22.5 Degrees | 247 | 270 | 292 | 315 | 337 | 360 | 382 | 405 | 427 | 450 | 472 |

Some typical top landing examples


Corner square


Corner triangle


Cantilever


Balcony triangle


Round triangle

## PHOTOS



